



Mercedes-Benz



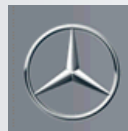
Simulation-based development of automotive control software with Modelica

Emmanuel Chrisofakis, Dr. Anton Rink, Daimler AG

Dr. Andreas Junghanns, QTronic GmbH

Christian Kehrer, ITI GmbH

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Summary



Software in the loop simulation at Daimler

Application area

- Testing and deployment of functional code
- Version update safeguarding of functional code
- „Desktop“-application / -calibration
- Fault simulation
- Virtual endurance testing
 - ➔ safeguarding of drivetrain components
 - ➔ calculation of load collectives for gearbox and drivetrain

Requirements

- Powerful, stable and fast simulation environment
- Easy to use by any engineer

Tool chain

SIL-tool

- Backbone (in house development)
- Silver (QTronic GmbH)

Plant model

- MSL 2.2 in Dymola 6.2 (Dassault Systèmes)
- In the future MSL > 3.1 with Dymola from v. 7.4 or SimulationX from v. 3.4 (ITI GmbH)

Test generator

- TestWeaver (QTronic GmbH)

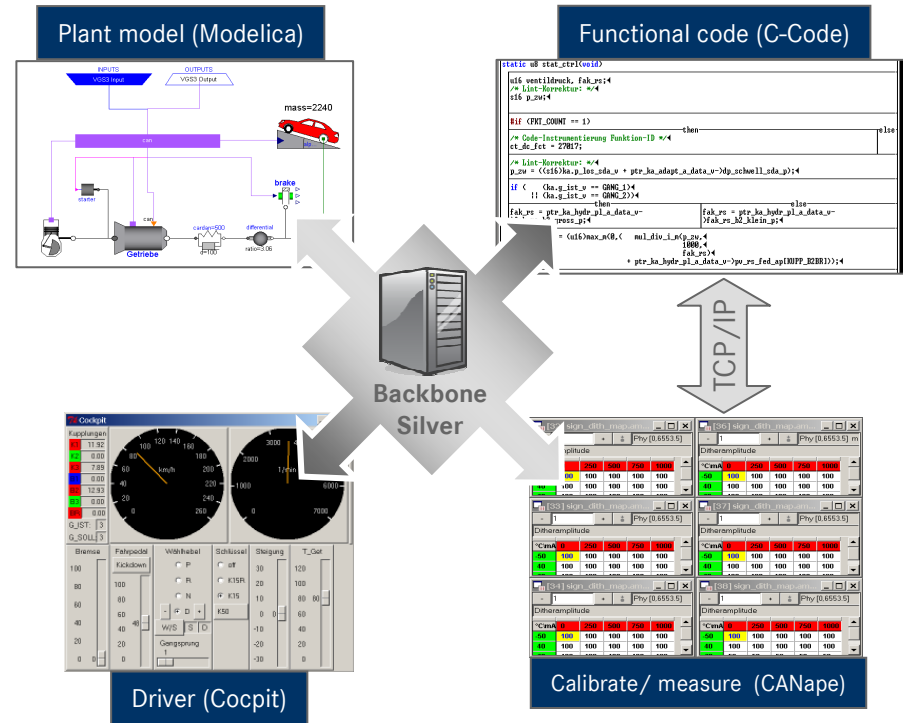
Software integration platform

- Microsoft Visual Studio 2005 or 2008



SIL-environment / functionality

- The simulation is controlled by a special program (e.g. Silver) which guards the single modules
- Every module (called „Client“) sends its Outputs to Backbone und reads its Inputs from him, i.e. no direct communication between the modules occurs (except for the CANape-coupling with the control software)
- The communication step time is fixed and represents the lowest task time step of the functional code (5, 10 or 20 ms)
- The plant model is wrapped with a numerical solver which calculates with smaller time steps
- Backbone waits after each communication step until all clients are finished so that the next step will be initiated (slow model slows down the simulation)



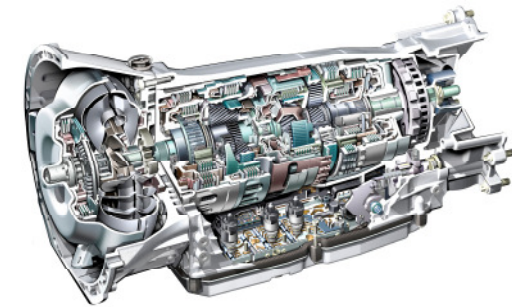
- Every „Client“ must be available in C-Code or be pre-compiled (obj-file)
- The integration in the SIL environment takes place by “wrapping” the C-code with the desired API (backbone or Silver)



Plant model

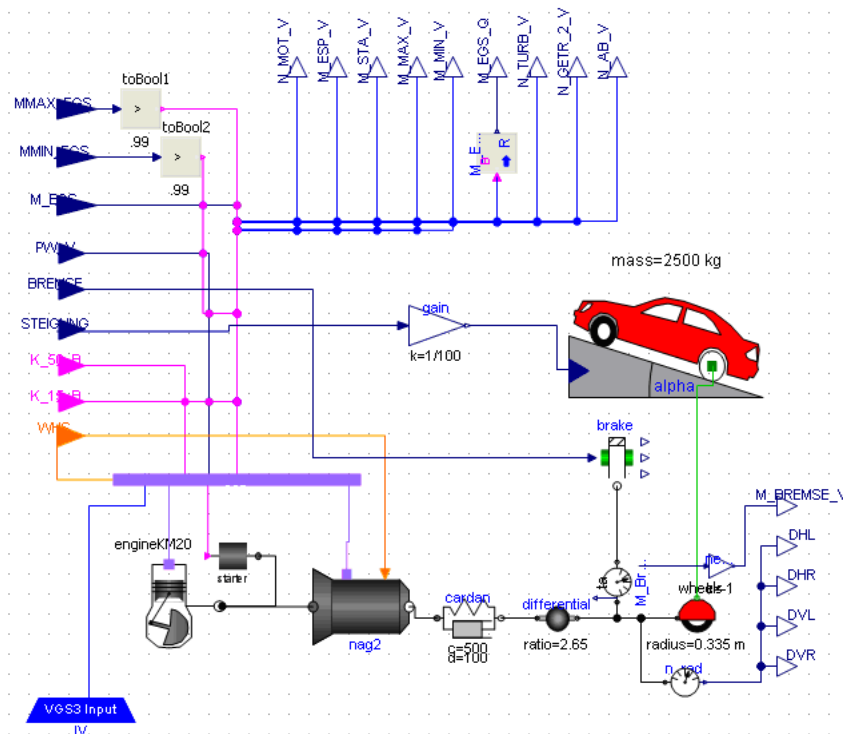
Requirement: accurate calculation of gear shifting

- Filling and draining of clutch pistons
- detailed representation of piston mechanics
- calculation of the gearbox kinematics including the impact of it to the internal inertia



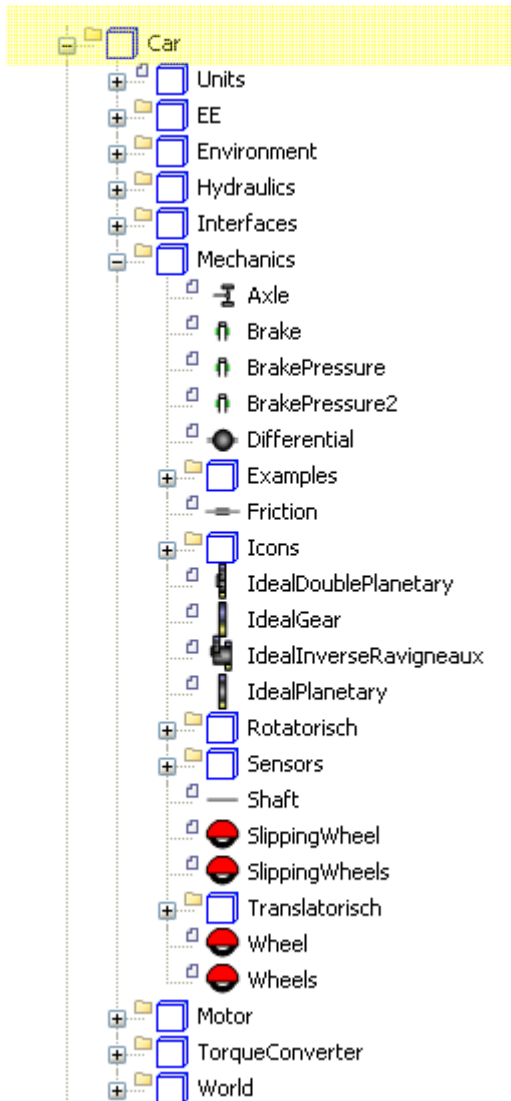
Description

- The plant model describes the torsional (1-D) and translational (1-D) dynamics of an entire vehicle
- The modeling focus lies on the detailed description of the gearbox (piston mechanism, coefficient of friction, filling and draining of pistons, etc.). It is about the 7-gear planetary automatic transmission of Mercedes-Benz (7G-Tronic)
- The engine model is descriptive (look-up table characteristics) and includes an idle speed controller as well as the functionality to manipulate the engine torque during the gear shifting
- The drag forces are calculated in the vehicle model
- The model is cut out for the SIL environment and in this form, it is designated for the SIL-export





Plant model: Modelica Libraries



For the creation of the plant model, own devised libraries and standard Modelica components have been used

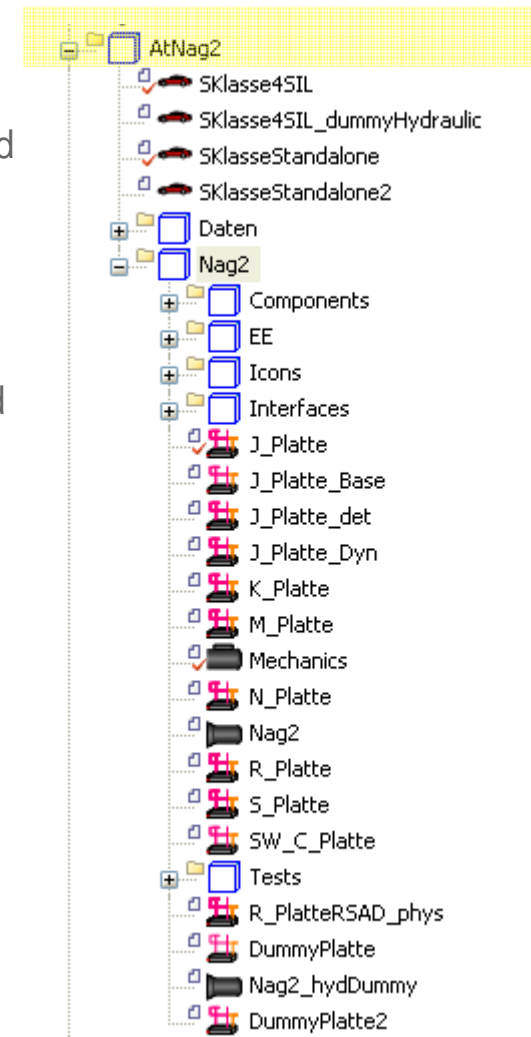
Car-Library

includes basic models for building hydraulic and mechanical structures (e.g. orifice, valve edge, planetary gear, parking lock, etc.)

AtNag2-Library

includes and describes transmission specific models such as hydraulic control unit, mechanical model, clutches and brakes, etc.

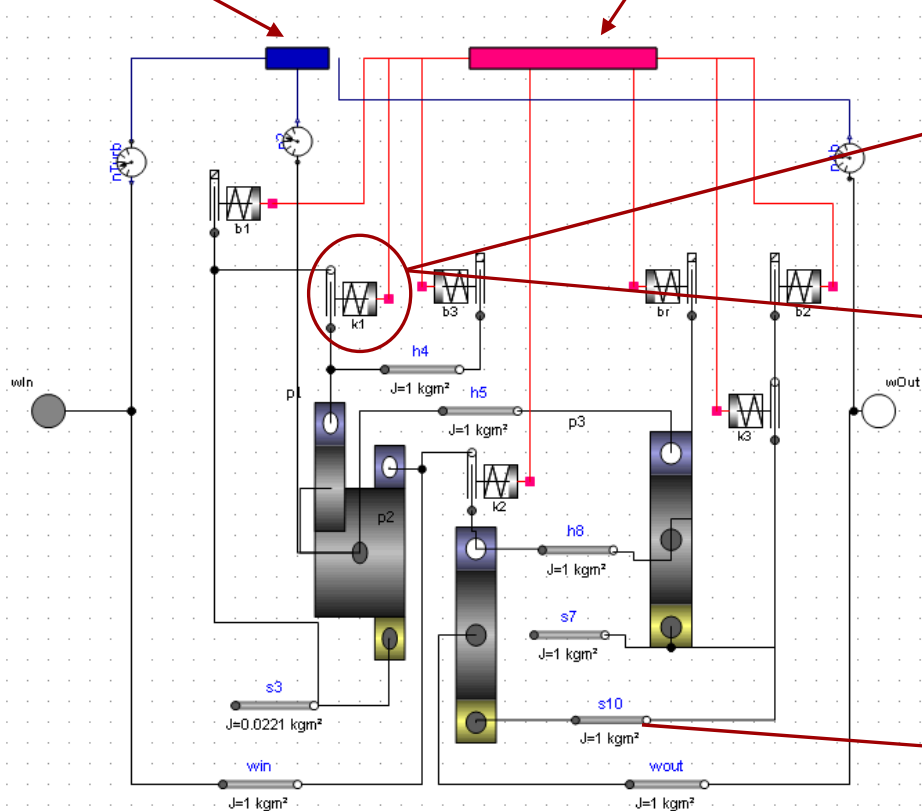
The libraries **Car** and **AtNag2** were originally created in Dymola 6 with Modelica 2.2





Plant model: mechanics

Sensor interface (rot. speeds)
Hydraulic interface (from the hydraulic control unit)



parameter masks of a clutch model

Eigenschaften - k1.piston (Mechanics)		
Parameter	Ergebnisgrößen	Allgemein
piston pressure area	area:	<input type="text" value="area"/>
max. distance of piston movement	s_max_valve:	<input type="text" value="s_max_valve"/>
piston damping	damping:	<input type="text" value="damping"/>
Coulomb friction force	f_coulomb:	<input type="text" value="f_coul"/>
characteristic line of spring	spring [1,2]:	<input type="text" value="spring"/>
spring force at clutch kiss point	f_kiss:	<input type="text" value="f_kiss"/>

Eigenschaften - k1.clutch (Mechanics)					
Parameter	Advanced	Ergebnisgrößen 1	Ergebnisgrößen 2	Ergebnisgrößen 3	Allgemein
Reibkennfeld $\mu_e(dn, p)$, cols=dn, rows=p (Flächenpressung)	μ_e_tab [1,1]:	<input type="text" value="mue"/>			
Anzahl der Reibflächen	n_surface:	<input type="text" value="n_surface"/>			
Reibdurchmesser	frictionradius:	<input type="text" value="frictionradius"/>			
wirksame Reibfläche einer Kupplungsscheibe [m²]	diskArea:	<input type="text" value="area_jam"/>			
Berücksichtigung von Schleppleistung	withLosses:	<input type="text" value="false"/>			
Schleppmoment (drehzahlabhängig)	lossTable [1,2]:	<input type="text" value="[0,0;1000,10;2000,5;5000,5;7000,10]"/>			
thermal resistance for heat out flow (cooling)	resistance:	<input type="text" value="resistance"/>			

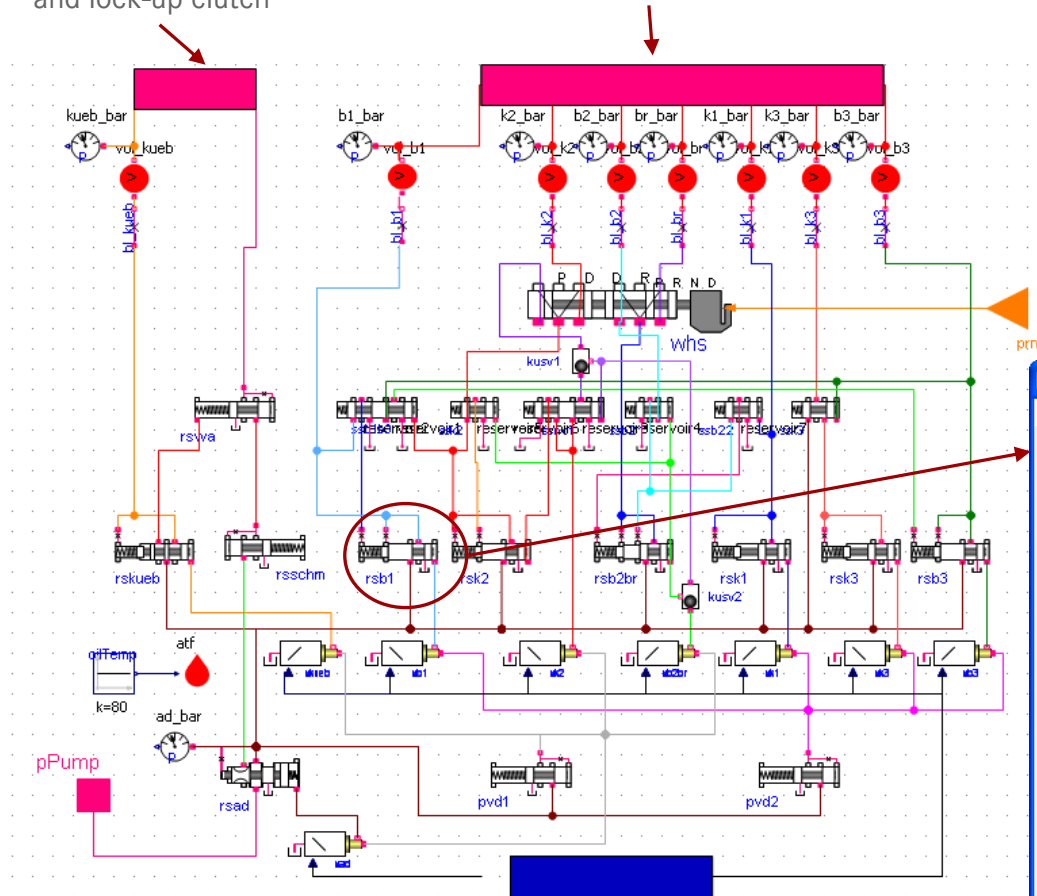
All independent inertias of the gearbox are explicitly modeled



Plant model: hydraulics (control unit)

to torque converter and lock-up clutch

Hydraulic interface (to the gearbox)



The electro-hydraulic control model has been modeled phenomenologically (control logic, no dynamics) for the sake of simulation performance. However, many components such as orifices, shifting valves, fluid volumes etc. have a physical model description in order to accurately describe important effects in the simulation (filling, draining, pressure switch, sticking valves etc.)

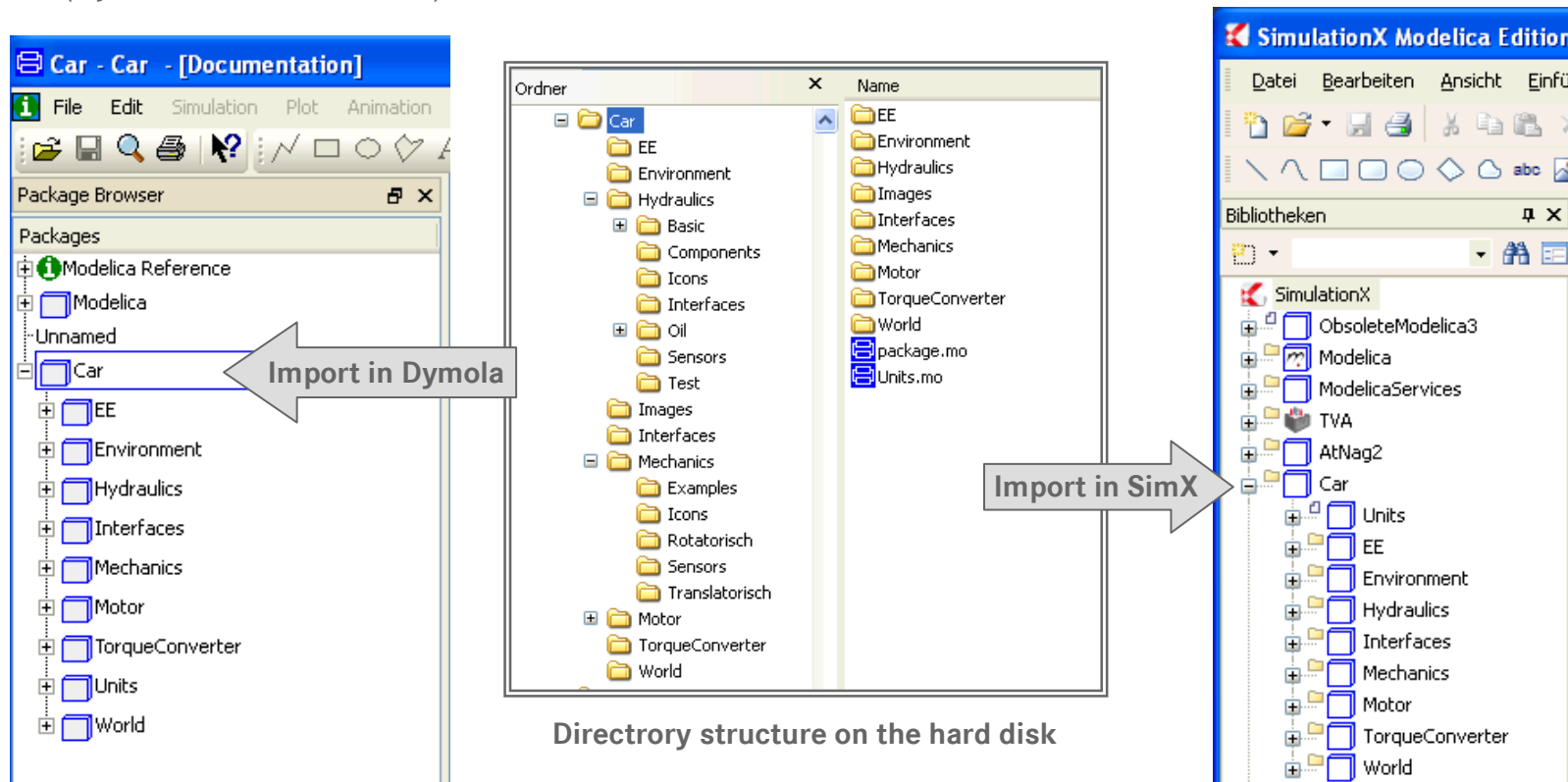
Parameter mask of a control valve

Parameter 1	Parameter 2	Parameter 3	Allgemein
ValveModel	ValveModel:		
simple+ detailed			
area of feedback pressure surface 2	a2:	40.92e-6	m ²
control area	aCtrl:	95.03e-6	m ²
area of feedback pressure surface	a1:	54.11e-6	m ²
Position der Zulaufkante	pos_reg_zu:	2e-3	m
Federkonstante	c:	982	N/m
freie Länge der Feder	l0:	0.0181	m
Einbaulänge der Feder	le:	0.0161	m
detailed			
diameter of surface 2 orifice	d_oriph_reg2:	0.8e-3	m
Volumenstrom der Fläche a2	flowA2:	true	



Model compatibility

- The model is compatible to both Dymola 7.4 as well as SimulationX 3.4 as long as MSL 3.1 is used
- Existing models based on older MSL versions have to be “upgraded”
- Once this job is done, no further adjustment is necessary and the models can be easily loaded in both software tools (Dymola and SimulationX)





Integration of a SIL-Project

SiL environment

- Simulation: Silver (QTronic)
- Measurement: CANape (Vector)
- Debugging: Visual Studio (Microsoft)
- Automated Test: TestWeaver (QTronic)
- Code Coverage: CTC++ (Verifysoft)

Silver



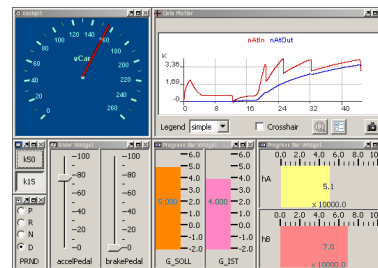
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graphical user-interface:

- interaction of driver/user with simulated car
- accel pedal, steering, etc. can be controlled
- plotter, breakpoints, scripting, file in/out, ...



Configurable GUI

Silver



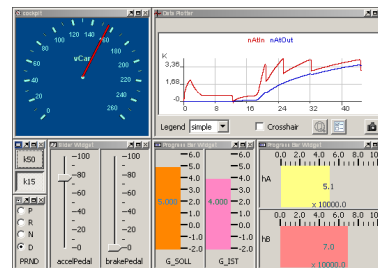
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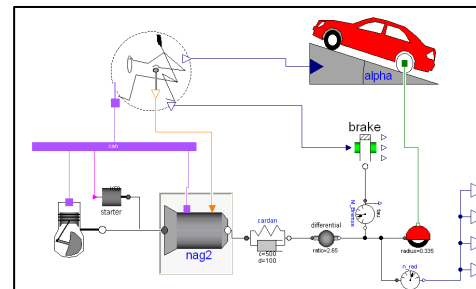
hardware DLL:

- simulated vehicle, engine and transmission
- Dymola/SimulationX



Configurable GUI

Plant model



FMU

Silver



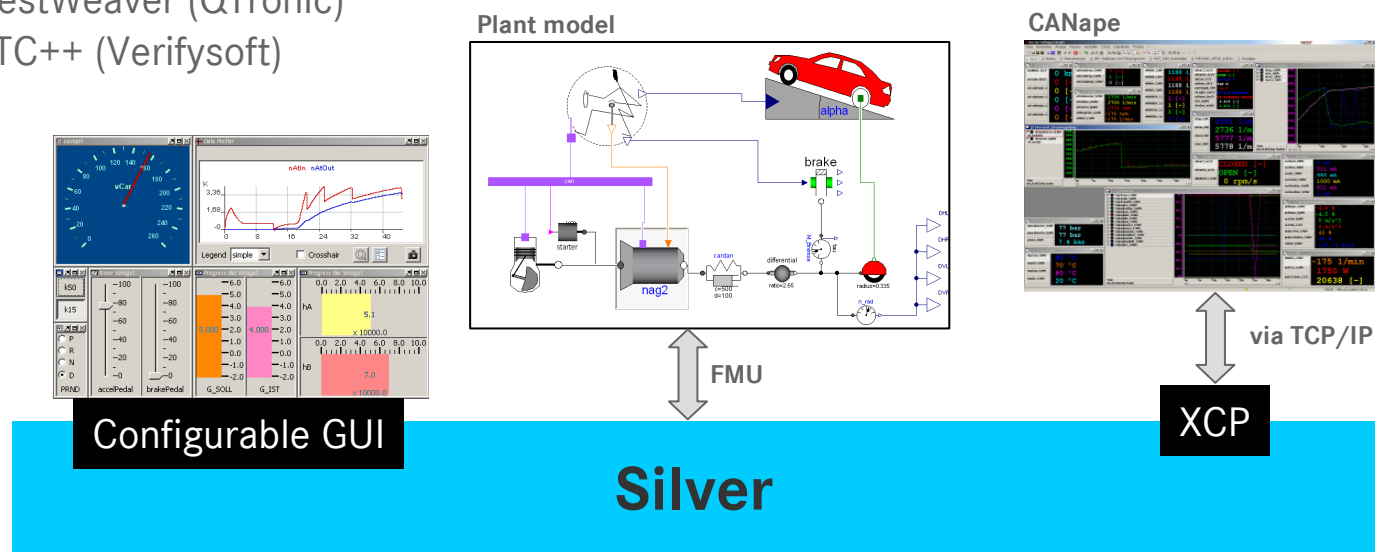
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XCP with Canape/INCA:

- XCP measurements via TCP/IP
- no limitation of bandwidth as with CAN
- online calibration of parameters





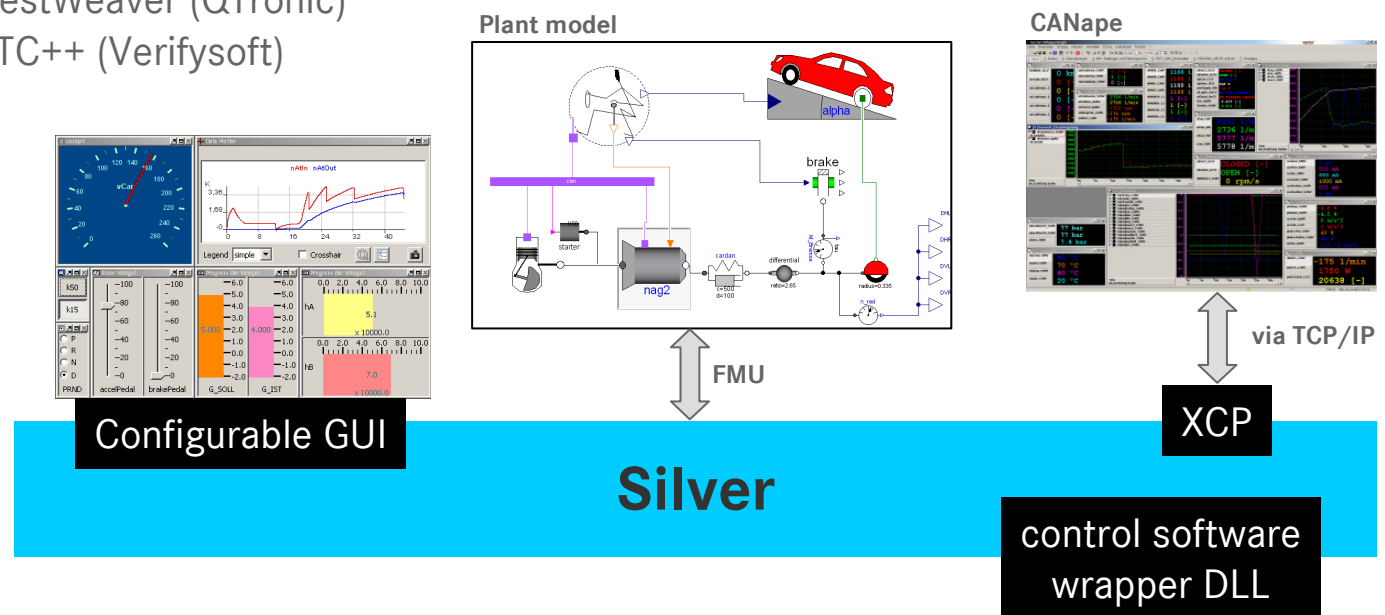
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ECU control software as DLL:

- entire ECU control software
- frame software emulated by wrapper





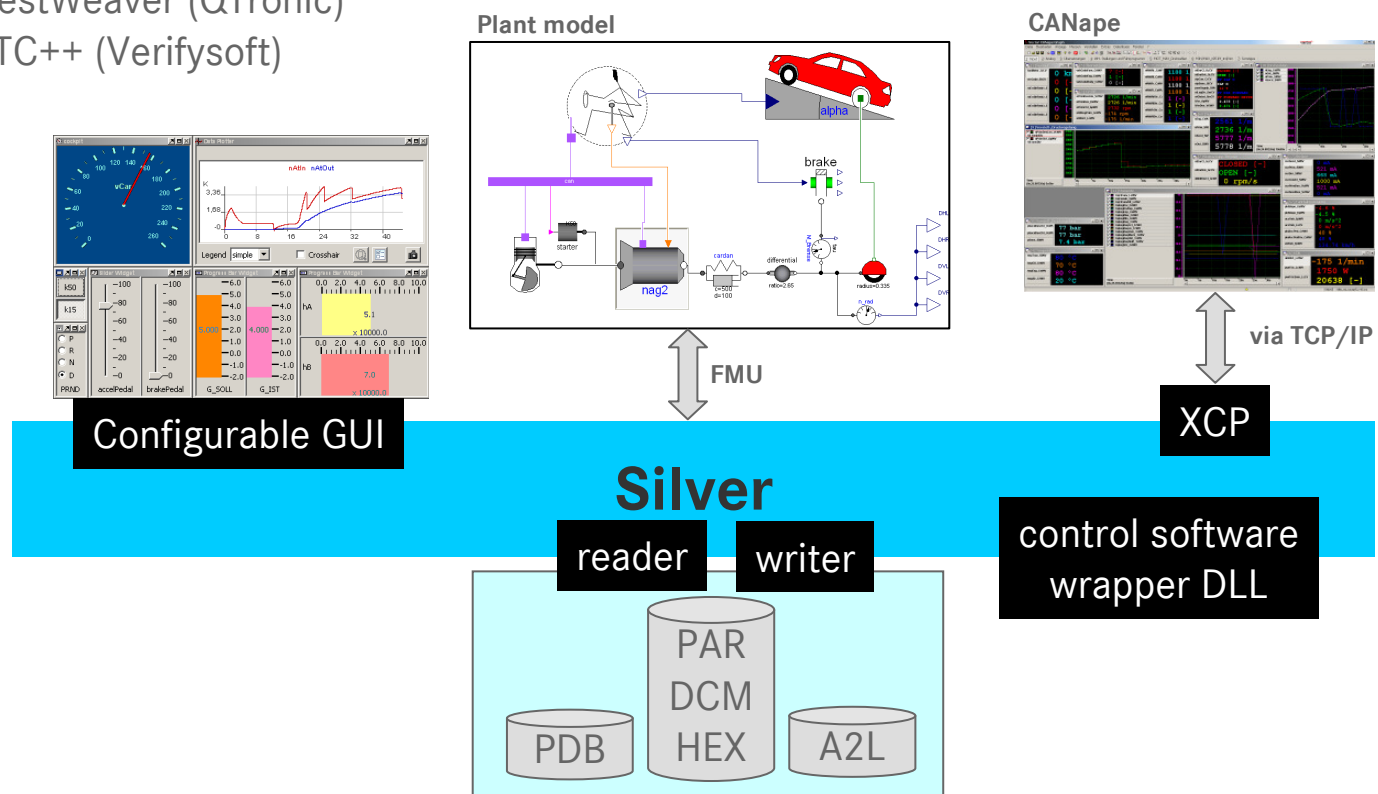
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A2L and parameter:

- A2L with address information adapted to the DLL
- parameter values loaded at simulation start





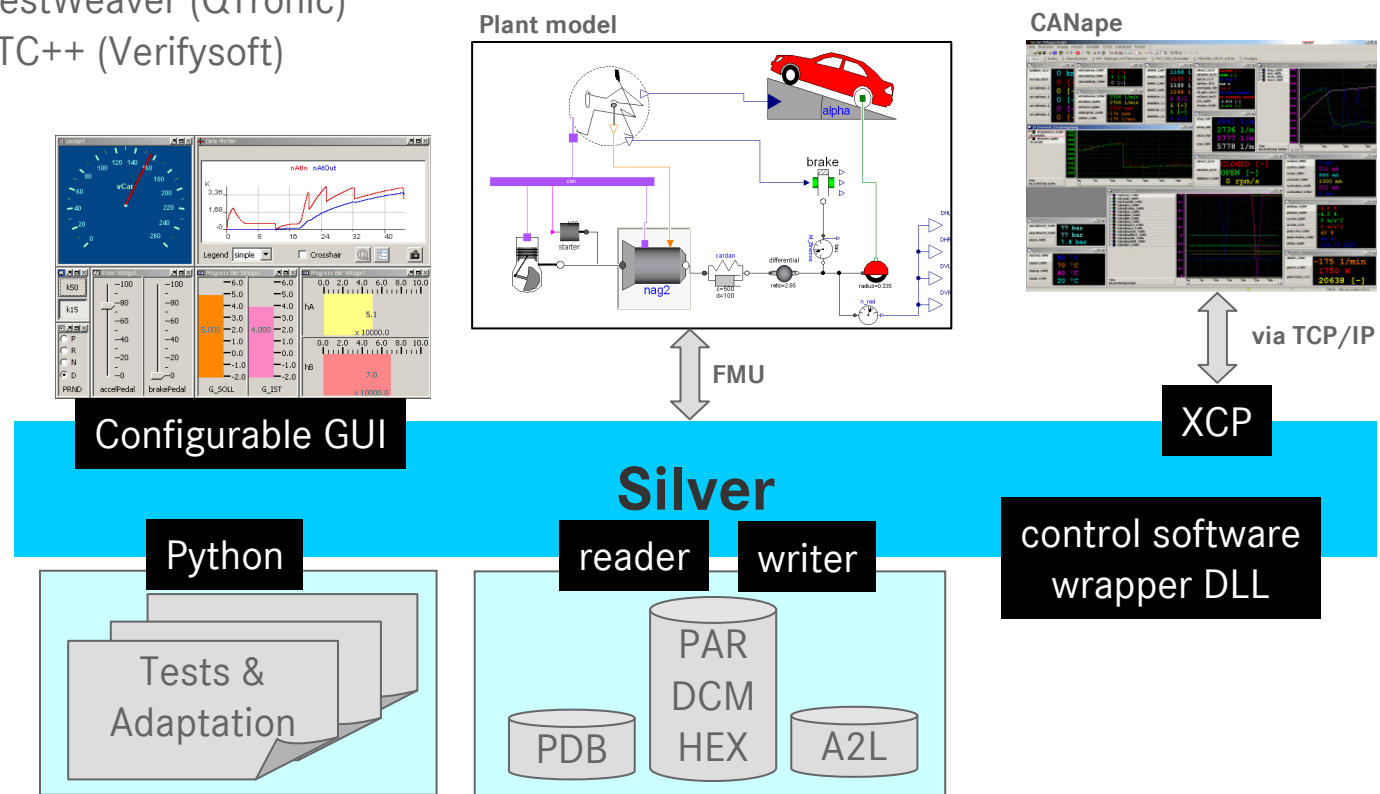
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Scripting with Python:

- automate frequently used procedures (e. g. engine start, adaptation procedure etc.)
- implement control tasks (e.g. driver behaviour)





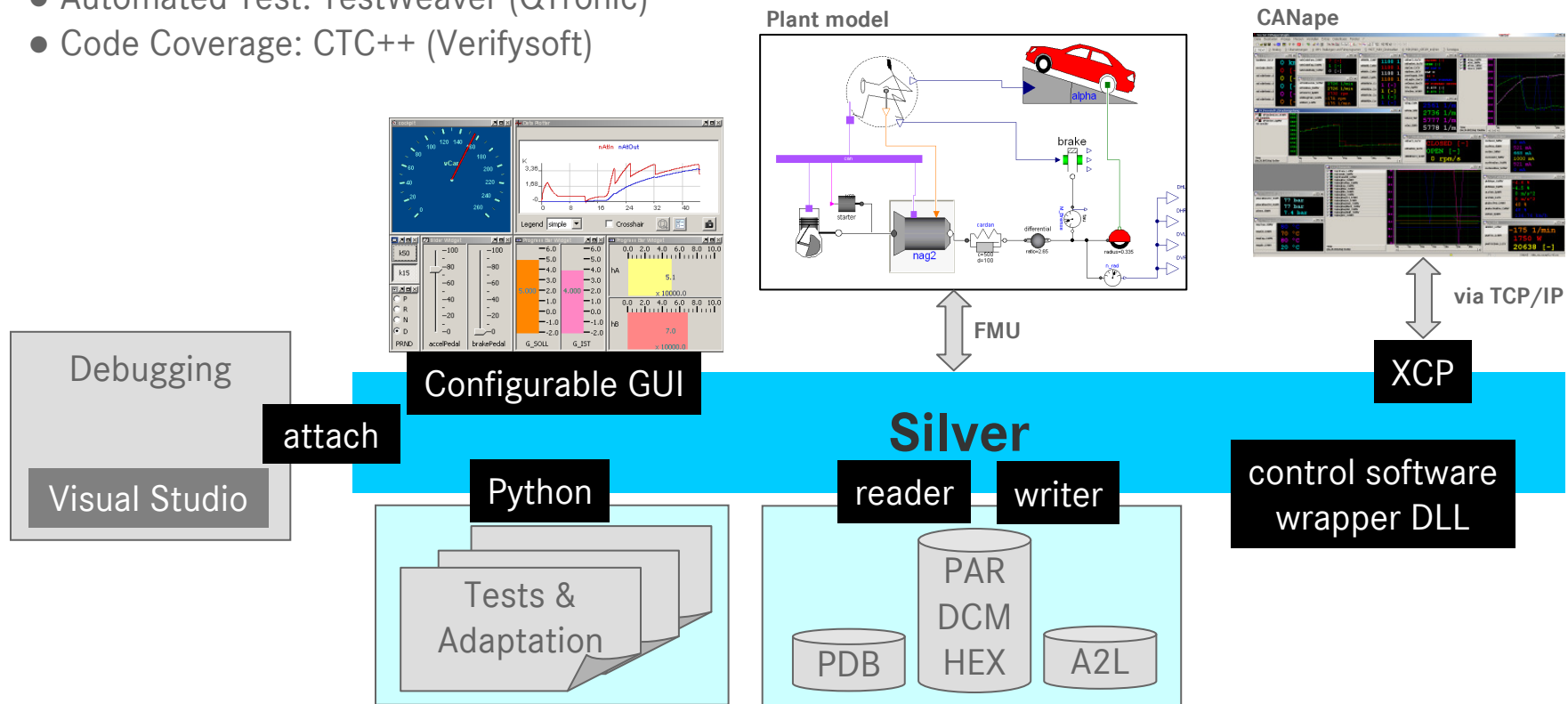
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Debugging with Visual Studio:

- suspend simulation at any time
- attach Visual Studio Debugger to Silver





Summary

- SIL is an essential tool in the gearbox development at Daimler
- For the creation of the SIL plant model, Dymola (MSL 2.x) has been used
- Upgrade of the model to MSL 3.1 enables full compatibility to SimulationX v. 3.4
- For the plant model export to SIL the new Modelisar-FMI can be applied
- SIL integration of the functional code (TCU) is done by wrapping the original code with the Silver-API and emulating the frame software
- Silver offers the possibility to measure and calibrate TCU-internal signals either directly in the Silver GUI or by coupling to commercial calibration tools such as CANape or INCA
- The functional code can be easily debugged by using the features of MS-Visual-Studio
- The utilisation of SIL during the development process leads to accurate code coming along with essential development cost reduction